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The emergence of bacterial resistance to antibiotics has long been a problem in the clinic. In the case of penicillins and cephalosporins, resistance is often due to the action of β -lactamase, enzymes which inactivate the antibiotic by hydrolysis of the β -lactam ring¹). Certain penicillins²) are available which display activity against β -lactamase producing Gram-positive organisms, and some hitherto resistant Gram-negative bacteria can be treated by a number of cephalosporins. However, despite attempts by several groups^{3~5}), it is only recently with the development of temocillin (BRL 17421)⁹⁾ (1) that a β -lactamase stable penicillin with good Gram-negative activity has been produced. We now wish to report the preparation and antibacterial activity of some 6α -(hydroxymethyl)penicillins¹⁰⁾, which are further examples of penicillins showing activity against a variety of β -lactamase producing Gram-negative bacteria.

Introduction of the hydroxymethyl group was accomplished by a modification of the route employed by Merck workers^{4,11)}. Condensation of *p*-nitrobenzaldehyde with benzyl 6β -aminopenicillanate in the presence of 4 Å molecular sieves, afforded the Schiff's base 4. Treatment of 4 in *N*,*N*-dimethylformamide at 0°C with anhydrous potassium carbonate followed by gaseous formaldehyde gave the 6α -(hydroxymethyl) analogue (5), which with toluene-*p*-sulfonic acid monohydrate in ethyl acetate afforded the protected nucleus (6) as its toluene-*p*-sulfonic acid salt. The free amine was liberated from this salt by reaction with aqueous sodium hydrogen carbonate, and could be acylated with the appro-



Organism	MIC (µg/ml)°				
	14	15	16	Piperacillin	
Escherichia coli ESS	0.1	0.1	<0.06	<0.06	
E. coli JT 4ª	100	100	1.0	>128	
E. coli JT425 ^b	50	50	8.0	16	
E. coli NCTC 10418	25	5.0	0.12	0.5	
Pseudomonas aeruginosa NCTC 10662	>100	>100	4.0	4.0	
P. aeruginosa Dalgleish ^a	>100	>100	8.0	>128	
Serratia marcescens US 32	50	5.0	2.0	1.0	
Klebsiella aerogenes A	5.0	2.5	0.12	2.0	
Enterobacter cloacae N1	25	5.0	4.0	1.0	
Proteus mirabilis C977	10	2.5	4.0	0.5	
P. mirabilis 889 ^b	5.0	2.5	4.0	>128	
P. rettgeri	50	50	8.0	0.5	
Staphylococcus aureus Oxford	>100	>100	>128	0.5	
S. aureus Russell ^a	>100	>100	>128	>128	
Streptococcus pyogenes CN10	25	25	16	0.12	

Table 1. The relative activities in vitro of compounds 14~16 and piperacillin.

^a β -Lactamase producing strain (plasmid-mediated).

^b β -Lactamase producing strain (non-plasmid-mediated).

^e Determined by serial dilution in nutrient agar containing 5% defibrinated horse blood, inoculum 0.001 ml of an undiluted overnight broth culture (approximately 10⁶ cfu).

Table 2. Stability of 14 and 15 to cell-free β -lactamase preparations from Gram-negative and Grampositive bacteria.

Ensure exercise	Class of β -lactamase ¹²⁾	Stability ^a		
Enzyme preparation		14	15	Piperacillin
Escherichia coli R ⁺ TEM	Plasmid mediated penicillinase III a	NDH ^b	NDH	$5.3 imes 10^6$
E. coli JT414	Chromosomally mediated cephalosporinase Ib	2	NDH	20
Enterobacter cloacae 10005	Chromosomally mediated cephalosporinase Ia	3	6	NDH
Proteus mirabilis 889	Chromosomally mediated penicillinase II	NDH	NDH	$5.3 imes 10^6$
Klebsiella pneumoniae A	Chromosomally mediated penicillinase IV	NDH	NDH	NDH
Staphylococcus aureus MB9	Gram-positive penicillinase	NDH	NDH	9.6×10^{2}

^a Figures are rates of hydrolysis (μM/hour) for 1 cell enzyme unit, (the concentration of β-lactamase produced after 7 hours growth in nutrient broth No. 2 at 37°C).
Reaction mixtures containing 0.1 mM substrate were made up in 0.05 M phosphate buffer (pH 7).

Samples removed in duplicate at 0, 10, 20 and 40 minutes, and the residual substrate determined by a tape bioassay method¹³⁾ using *E. coli* ESS.

^b No detectable hydrolysis at 5 cell enzyme units.

priate side-chain acids to afford a series of 6β -acylamino- 6α -(hydroxymethyl)penicillanates (7~11). Hydrogenolysis of 7 over 10% palladium on charcoal catalyst afforded the half-ester (2), which on hydrolysis with aqueous sodium tetraborate yielded 6α -(hydroxymethyl)ticarcillin (3). Deprotection (10% Pd/C; H₂) of 8 and

9 gave the 6α -(hydroxymethyl)ampicillin (12) and amoxicillin (13) derivatives respectively, which could be further acylated to afford the piperacillin derivatives 14 and 15. Preparation of 14 could also be effected by hydrogenolysis of the benzyl ester (10), and in a similar manner, deprotection of 11 gave the 3,4-diacetoxyphenylpenicillin (16).

The stereochemistry of the hydroxymethylation reaction has been assigned by the Merck group⁴⁾ as occurring from the α -face of the Schiff's base (4). We have confirmed this by demonstrating a positive nuclear Overhauser effect ($16\pm9\%$) between the 5α -proton and the 6-methylene group in the 6α -(hydroxymethyl)piperacillin ester (10).

Several of the compounds prepared including an α -carboxy analogue (3) and α -amino derivatives 12 and 13 were essentially inactive. However compounds 14~16, which are structurally related to piperacillin, inhibited many clinically derived Gram-negative bacteria (Table 1). In particular the 3,4-diacetoxyphenyl derivative (16) showed good activity against β -lactamase producing strains of *Escherichia coli*, *Pseudomonas aeruginosa* and *Proteus mirabilis*. None of these compounds displayed significant activity against Gram-positive organisms.

The stabilities of compounds 14 and 15 to isolated bacterial β -lactamases, compared with piperacillin, are shown in Table 2. Neither of the 6α -(hydroxymethyl)penicillins were significantly hydrolysed, whereas piperacillin was inactivated by enzymes isolated from *E. coli*, *P. mirabilis* and *Staphylococcus aureus*. Thus, incorporation of the 6α -(hydroxymethyl) group into the penicillin nucleus, like the 6α -methoxy substituent in temocillin, confers improved stability to bacterial β -lactamases.

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